

Amendments to the Claims:

1. (Currently Amended) A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side surface which is metalized and **applied to said paper backing, wherein at least one** ~~a second side surface which~~ **of said polyester film** is corona treated.
2. (Original) The method of claim 1 wherein the polyester film is a bi-axially oriented metallised polyester film.
3. (Original) The method of claim 1 wherein the liner is preheated prior to its application to the paper sheet.
4. (Original) The method of claim 1 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.
5. (Original) The method of claim 1 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.
6. (Currently Amended) A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side surface which is metalized and **applied to said paper backing, wherein at least one** ~~a second side surface which~~ **of said polyester film** is chemically treated.
7. (Original) The method of claim 6 wherein the polyester film is a bi-axially oriented metallised polyester film.
8. (Original) The method of claim 6 wherein the liner is preheated prior to its application to the paper sheet.
9. (Original) The method of claim 6 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.
10. (Original) The method of claim 6 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.

11. (New) The method of claim 1 wherein the metalized side surface of the polyester film is corona treated.

12. (New) The method of claim 6 wherein the metalized side surface of the polyester film is chemically treated.